

From last time

K-dominant radius $r_s \propto \left(\frac{K}{\sigma}\right)^2$

plastic/nonlinear zone size $r_p \propto \left(\frac{K}{\sigma_y}\right)^2$

applied stress

applied load

\Rightarrow

$\left(\frac{r_s}{r_p}\right) \propto \left(\frac{\sigma}{\sigma_y}\right)^2$

yield stress

$\frac{r_s}{r_p} \ll 1$

≤ -1 or $.5$

From last time

Von Mises Yield Criterion

$$\sigma_e = \frac{1}{\sqrt{2}} [(\sigma_1 - \sigma_2)^2 + (\sigma_1 - \sigma_3)^2 + (\sigma_2 - \sigma_3)^2]^{1/2} = \sigma_y$$

Plane stress

$$\sigma_1 = \sigma_2 = \sigma_{yy}, \quad \sigma_3 = 0$$

$$\sigma_e = \sigma_1 = \sigma_y \Rightarrow$$

$$\sigma_{ys} = \sigma_y \Rightarrow$$

$$r_p = \frac{K_I^2}{\pi \sigma_y^2}$$

Plane strain

$$\sigma_1 = \sigma_2 = \sigma_{yy}$$

$$\sigma_3 = \nu(\sigma_{xx} + \sigma_{yy}) = 2\nu\sigma_{yy}$$

$$\sigma_e = (1 - 2\nu)\sigma_1 = \sigma_y \Rightarrow$$

$$\sigma_{ys} = \frac{\sigma_y}{1 - 2\nu} \Rightarrow$$

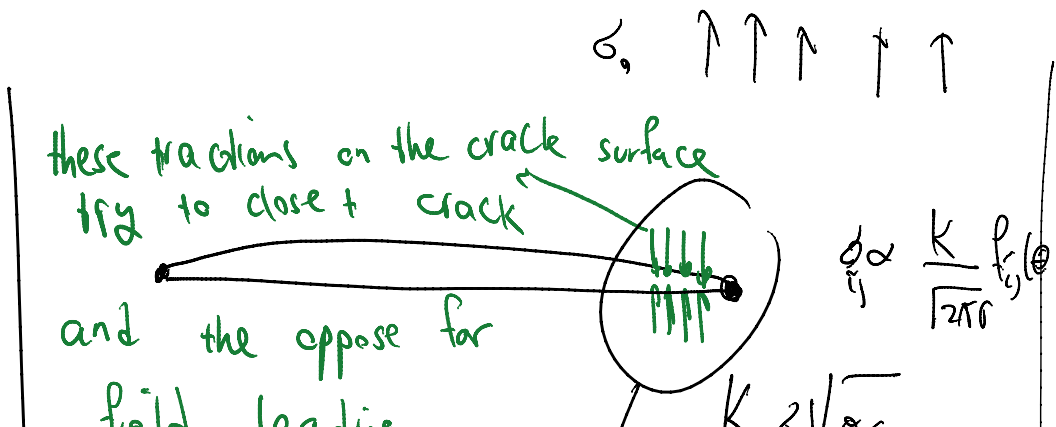
$$r_p = \frac{K_I^2}{\pi \sigma_{ys}^2} = (1 - 2\nu)^2 \frac{K_I^2}{\pi \sigma_y^2} \Rightarrow$$

$$r_p \approx \frac{K_I^2}{3\pi \sigma_y^2} \quad (1 - 2 \times 0.2)^2 = 0.36$$

r_p is about 3 times smaller for plane strain.

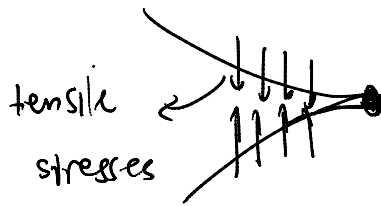
More accurate estimate of r_p :

3. Strip Yield Model



with the opposite to
field loading

$$K = \delta \sqrt{\pi a}$$



stress
is finite

1st LEM
asymptotic term

$$\sigma_{ij} = \frac{K^{eff}}{\sqrt{2\pi r}} f_{ij}(\theta)$$

from field
loading
&
crack
surface
loading

so if K^{eff} (which is K
for field load +

$$K_{crack\ surface\ stress} = 0 \implies$$

stress singularity is removed



2a

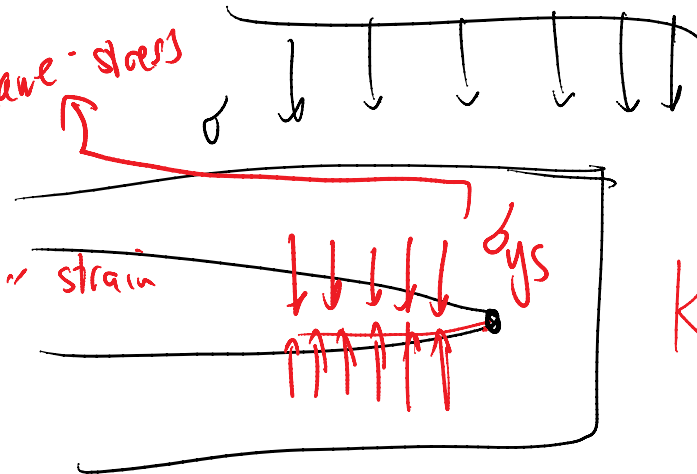


$$K_y = +\sqrt{\pi a} \delta$$



$$K_I = +\sqrt{\pi a} \sigma$$

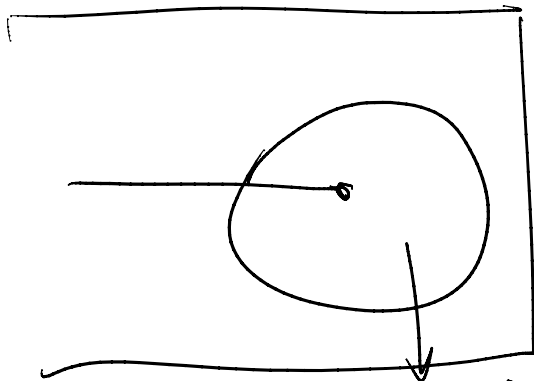
yield stress
 $\sigma_{ys} = \begin{cases} \sigma_y \\ \frac{\sigma_y}{(1-2\nu)} \end{cases}$ by plane-stress



$$K_{II} = -\sqrt{\pi a} \sigma$$

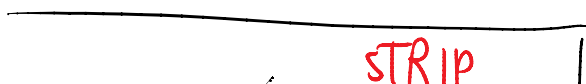
Real material

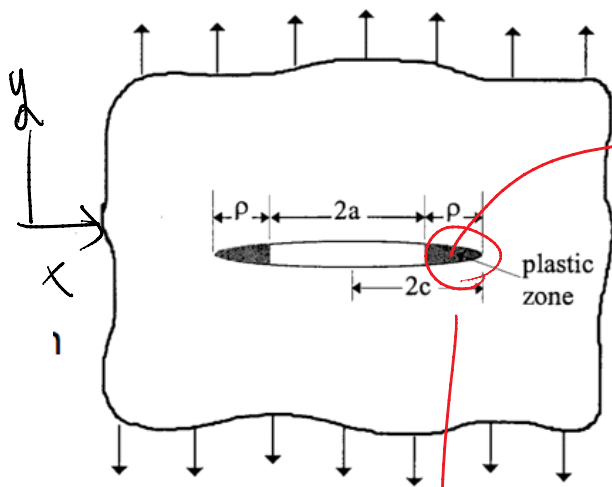
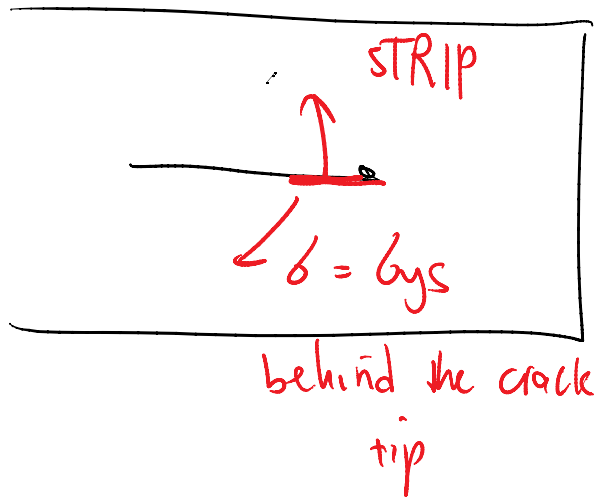
$$K = K_I + K_{II} = 0$$



region that goes through plastic deformation

in STRIP YIELD Model we restrict plastic deformation to a STRIP behind crack tip



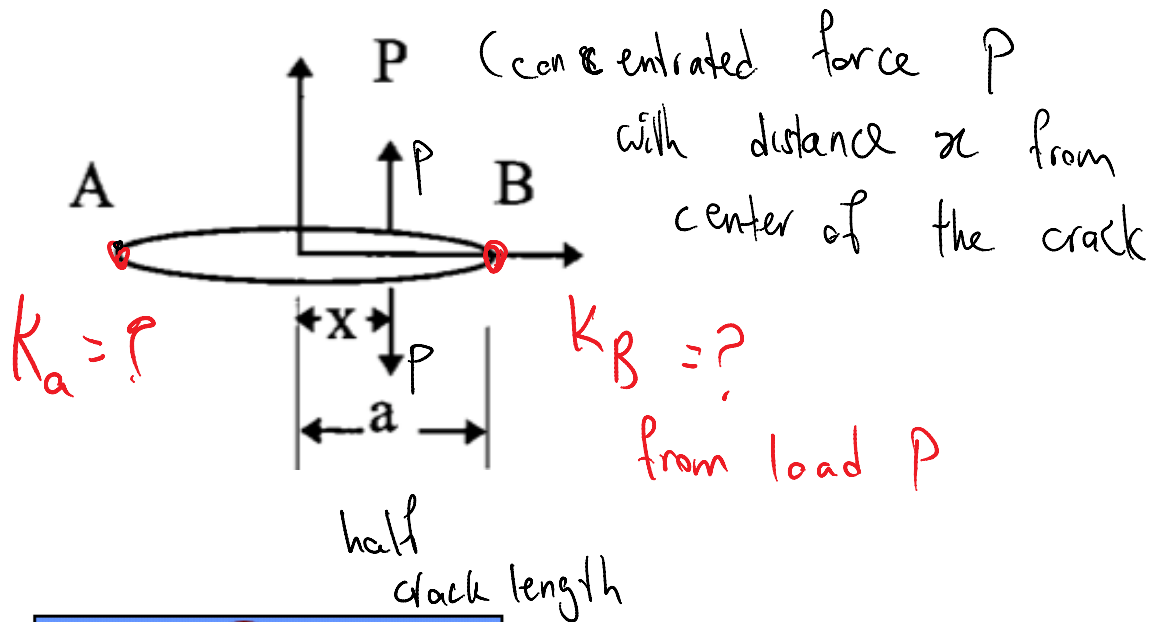


the yielding zone is restricted to strips behind the crack tip

$$\sigma_{yy} = \sigma_{ys} = \begin{cases} \sigma_y & \text{plastic stress} \\ \frac{\sigma_y}{1-2\nu} & \text{strain} \end{cases}$$

Goal: Find ρ (plastic zone size) such that effective K around the crack tip is zero \Rightarrow

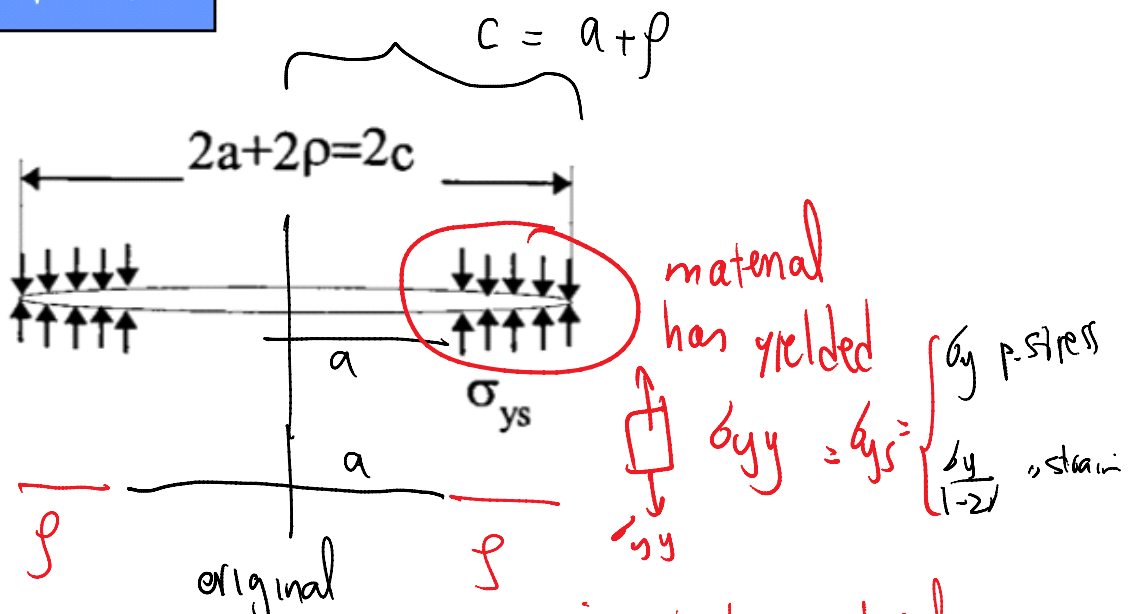
We remove singularity around the crack tip



$$K_A = \frac{P}{\sqrt{\pi a}} \sqrt{\frac{a+x}{a-x}}$$

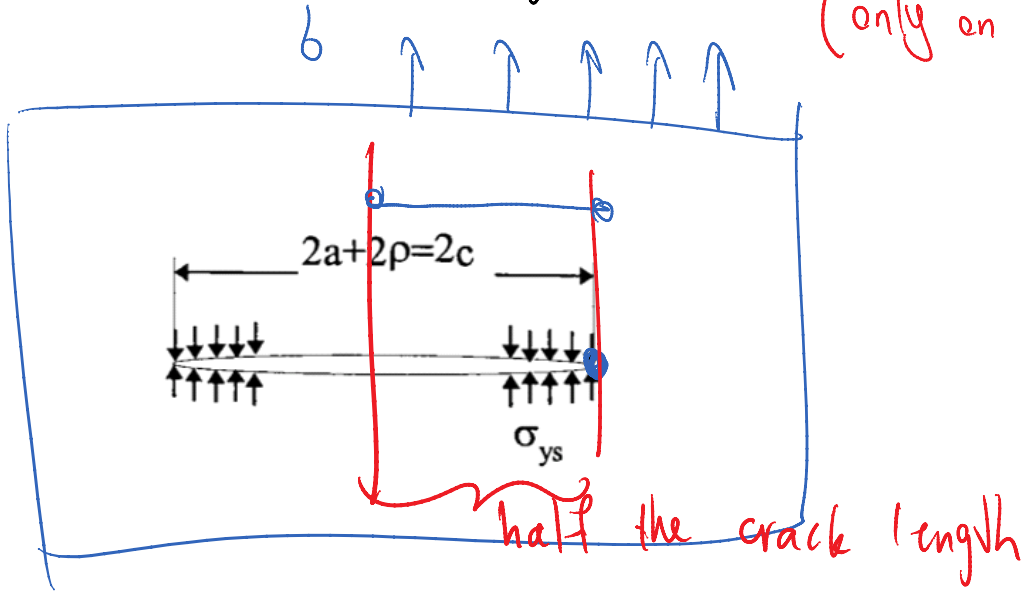
$$K_B = \frac{P}{\sqrt{\pi a}} \sqrt{\frac{a-x}{a+x}}$$

Anderson p.64



σ original crack length = $2a$

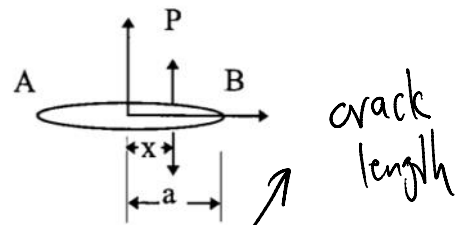
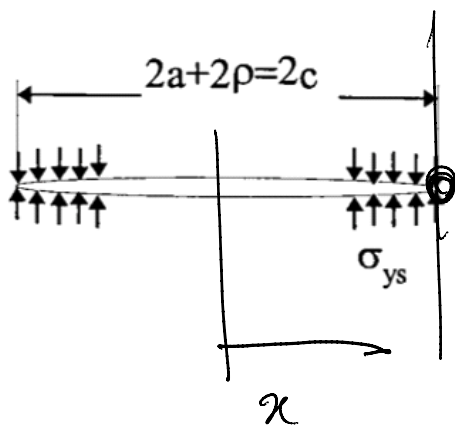
σ_{ys} region that material has yielded (only on the line)



$$K = K_{\sigma} + K_{\sigma_{ys}}$$

for field on the crack surface

$$K_{\sigma} = \sigma \sqrt{\pi C}$$



$$K_A = \frac{P}{\sqrt{\pi a}} \sqrt{\frac{a+x}{a-x}}$$

$$K_B = \frac{P}{\sqrt{\pi a}} \sqrt{\frac{a-x}{a+x}}$$

crack length

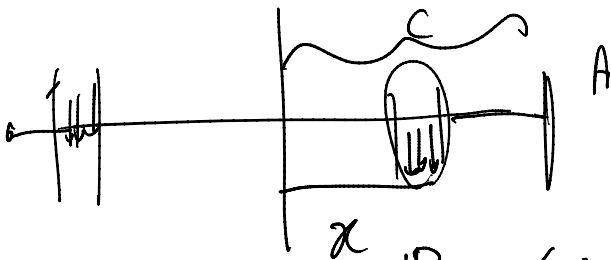
distance from ...

crack length - $c = a + \rho$

crack length = $C = a + \rho$

$$\sqrt{\pi a} \sqrt{a+x}$$

from center



$$dP = -(\sigma_{ys} dx)$$

$$dK_{by}^A$$

change in K_{by}

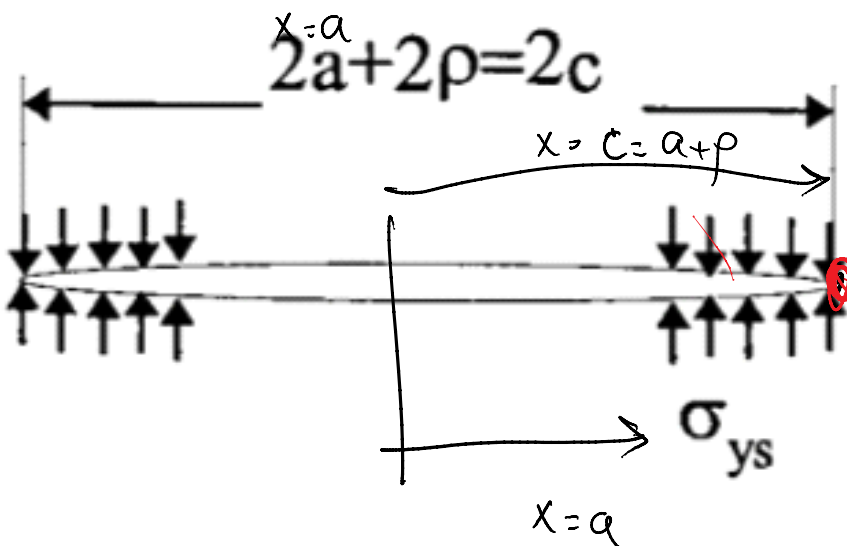
$$\text{crack length} = \frac{dP}{\sqrt{\pi C}} \sqrt{\frac{c+x}{c-x}}$$

from loading on the same side

$$dP = -\sigma_{ys} dx$$

$$+ \frac{dP}{\sqrt{\pi C}} \sqrt{\frac{c-x}{c+x}}$$

$$K_{by} = \int_{x=a}^{x=c} dK_{by}$$

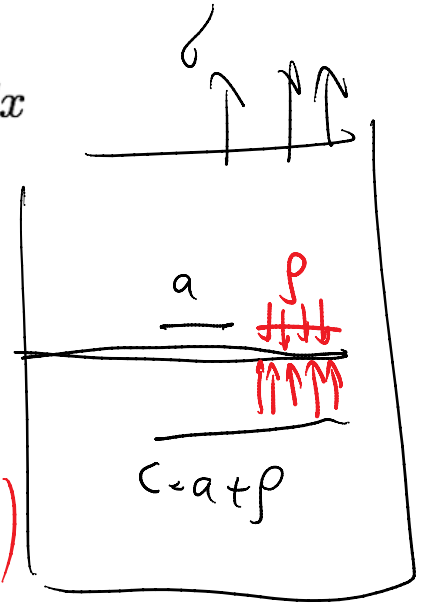


$$K^{eff} = 0$$

$$K_I^{\sigma_{ys}} = -\frac{\sigma_{ys}}{\sqrt{\pi c}} \int_a^c \left(\sqrt{\frac{c-x}{c+x}} + \sqrt{\frac{c+x}{c-x}} \right) dx$$

$$K_I^{\sigma_{ys}} = -2\sigma_{ys} \sqrt{\frac{a+p}{\pi}} \cos^{-1} \left(\frac{a}{a+p} \right)$$

$$K^{\sigma_{ys}} = -2\sigma_{ys} \sqrt{\frac{a+p}{\pi}} \cos^{-1} \left(\frac{a}{a+p} \right)$$



far field loading K^{σ} : $\sigma \sqrt{\pi c}$

$$K = K^{\sigma_{ys}} + K^{\sigma} = -2\sigma_{ys} \sqrt{\frac{a+p}{\pi}} \cos^{-1} \left(\frac{a}{a+p} \right) + \sigma \sqrt{\pi c}$$

to remove stress singularity

$$\cancel{\sigma \sqrt{\pi(a+p)}} = \cancel{2\sigma_{ys} \sqrt{\frac{a+p}{\pi}} \cos^{-1} \left(\frac{a}{a+p} \right)}$$

$$\left(\frac{\sigma}{2\sigma_{ys}} \right) \pi = \cos^{-1} \left(\frac{a}{a+p} \right) \Rightarrow$$

$$\frac{a}{a+p} = G_3 \left(\frac{\delta \pi}{2 b_{ys}} \right)$$

$$\frac{a}{a+p} = \frac{1}{1 + \frac{p}{a}} \approx 1 - \frac{p}{a}$$

plastic zone
much smaller
than the crack length

$$\frac{p}{a} \ll 1$$

$$G_3 \left(\frac{\delta \pi}{2 b_{ys}} \right) \approx 1 - \frac{1}{2} \left(\frac{\delta \pi}{2 b_{ys}} \right)^2$$

$$G_3 x \approx 1 - \frac{x^2}{2}$$

$$|x| \ll 1$$

we assume

holds
which

$$\left| \frac{\delta \pi}{2 b_{ys}} \right| \ll 1$$

we have a precedence of showing that it corresponds
to SSY

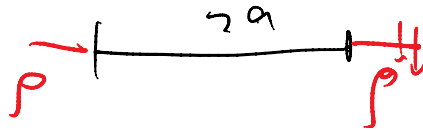
$$\Rightarrow 1 - \frac{p}{a} = 1 - \frac{1}{2} \left(\frac{\delta \pi}{2 b_{ys}} \right)^2 \Rightarrow$$

$$\frac{p}{a} = \frac{1}{2} \left(\frac{\delta \pi}{2 b_{ys}} \right)^2 \Rightarrow$$

$$\frac{1}{a} = \frac{1}{\Sigma} (\overline{2\sigma_{ys}}) \Rightarrow$$

K
for
original
crack

$$\rho = \frac{\left(6\sqrt{\pi a}\right)^2}{\sigma_{ys}^2} \frac{\pi}{8}$$



$$\rho = \frac{\pi}{8} \left(\frac{K_I}{\sigma_{ys}} \right)^2$$

plastic zone size
with strip yield model

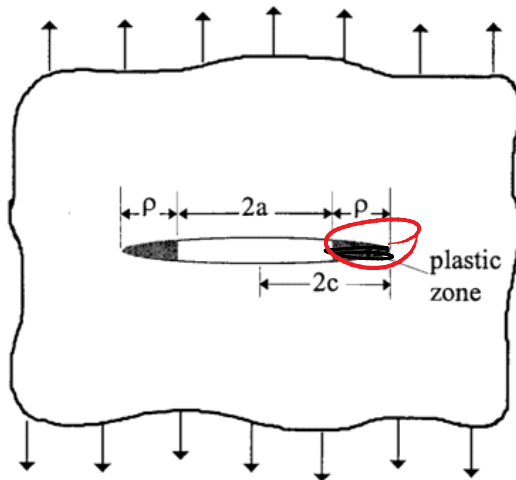
$a + \rho$ $(2\sigma_{ys})$ Irwin's result **0.318**

$$\rho = \frac{\pi^2 \sigma^2 a}{8 \sigma_{ys}^2} = \frac{\pi}{8} \left(\frac{K_I}{\sigma_{ys}} \right)^2 \quad \text{close to } \mathbf{0.392}$$

$$r_p = \frac{1}{\pi} \left(\frac{K_I}{\sigma_{ys}} \right)^2$$

So we see that Irwin's model (even though it does not solve the balance of linear momentum) still provides a good approximation

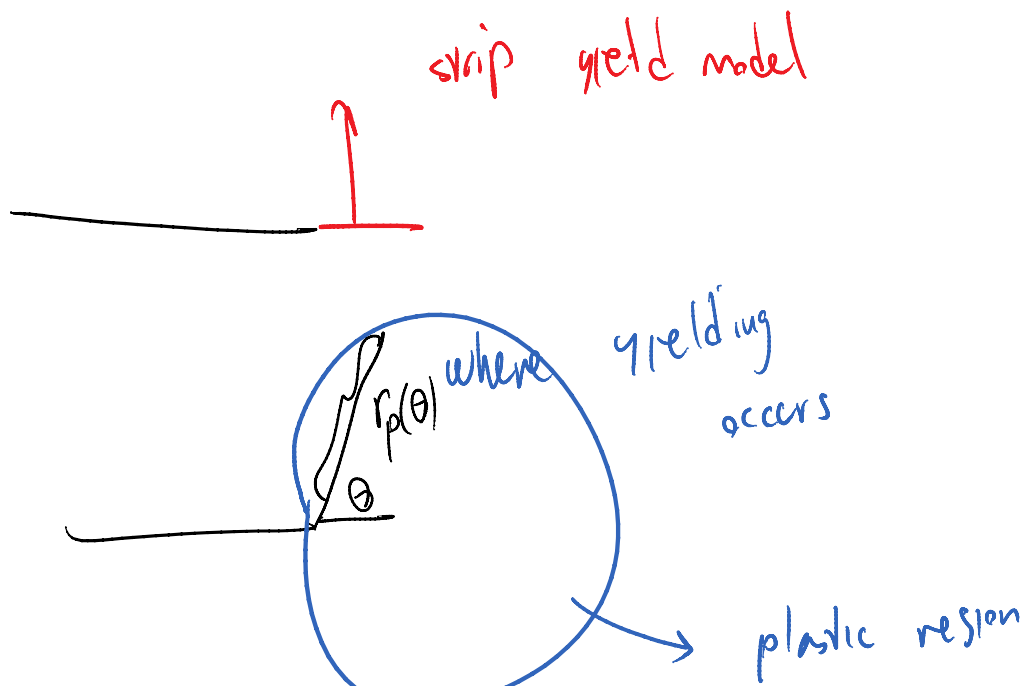
Strip yield model is exact:

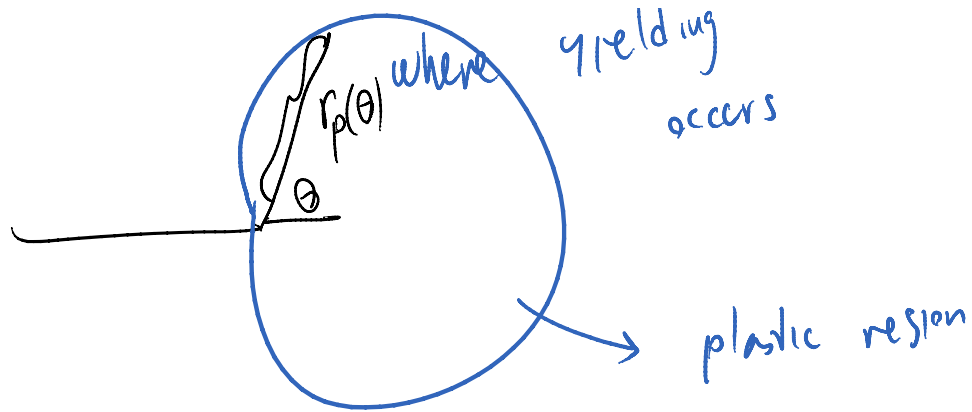


BUT the limitation is that the yield region is restricted to a strip ahead of the crack tip

What is the next level of accuracy? Some model even more realistic than strip yield model.

Next level is allowing the yielding not only ahead of the crack in a strip but in the entire 2D region





5.2.2 Plastic zone shape: 2D models

- 2D models
- plane stress versus plane strain plastic zones

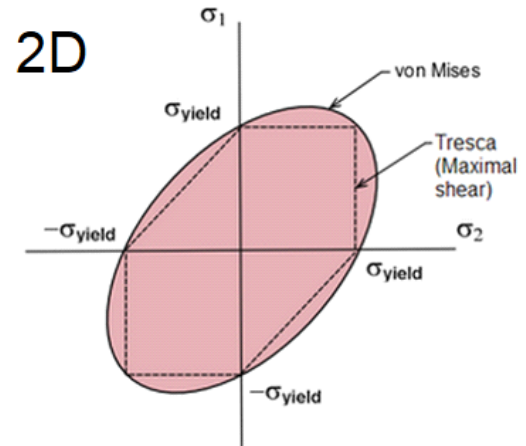
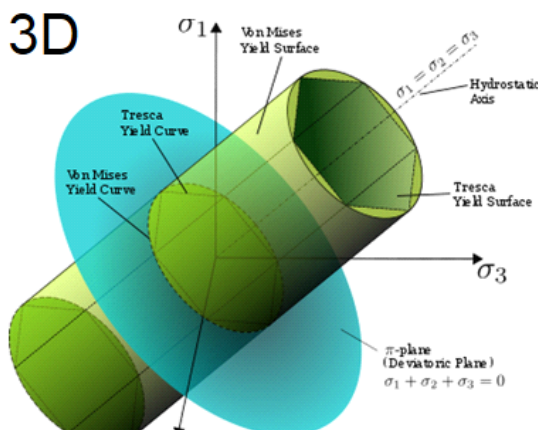
von-Mises criterion

$$\begin{aligned} \sigma_v &= \sqrt{3J_2} \\ &= \sqrt{\frac{(\sigma_{11} - \sigma_{22})^2 + (\sigma_{22} - \sigma_{33})^2 + (\sigma_{33} - \sigma_{11})^2 + 6(\sigma_{12}^2 + \sigma_{23}^2 + \sigma_{31}^2)}{2}} \\ &= \sqrt{\frac{(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_1 - \sigma_3)^2}{2}} \\ &= \sqrt{\frac{3}{2} s_{ij}s_{ij}} \quad \text{s is stress deviator tensor} \\ &\quad \sigma^{dev} = \sigma - \frac{1}{3} (\text{tr } \sigma) \mathbf{I} \end{aligned}$$

Tresca criterion

Maximum shear stress

$$\sigma_{tresca} = \sigma_1 - \sigma_3 > \sigma_{max}$$



Before we used von Mises yield condition ONLY ahead of the crack

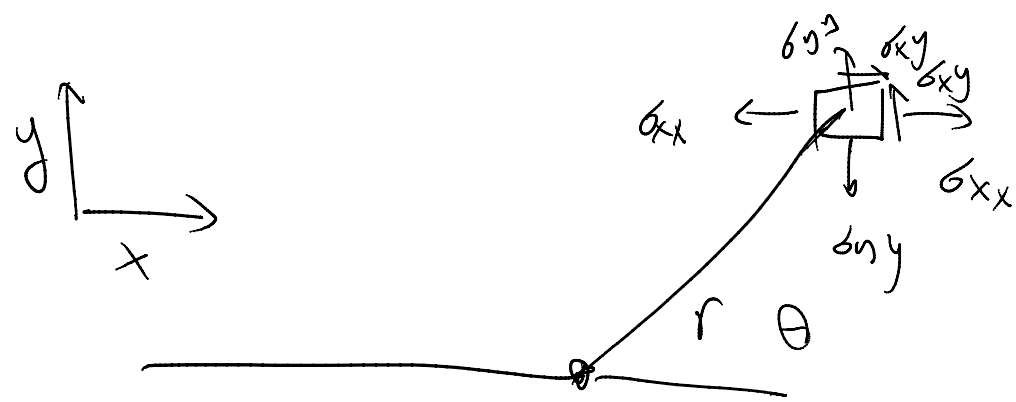
→ $\theta > 0$ to obtain r / \dots

to obtain

$$b_e = \sqrt{\frac{(b_1 - b_2)^2 + (b_2 - b_3)^2 + (b_3 - b_1)^2}{2}} = \begin{cases} b_{yy} & \text{p. stress} \\ (1-2\nu)b_{yy} & \text{p. strain} \end{cases}$$

for $\theta = 0$

How can we estimate plastic zone size in 2D region ahead of the crack?



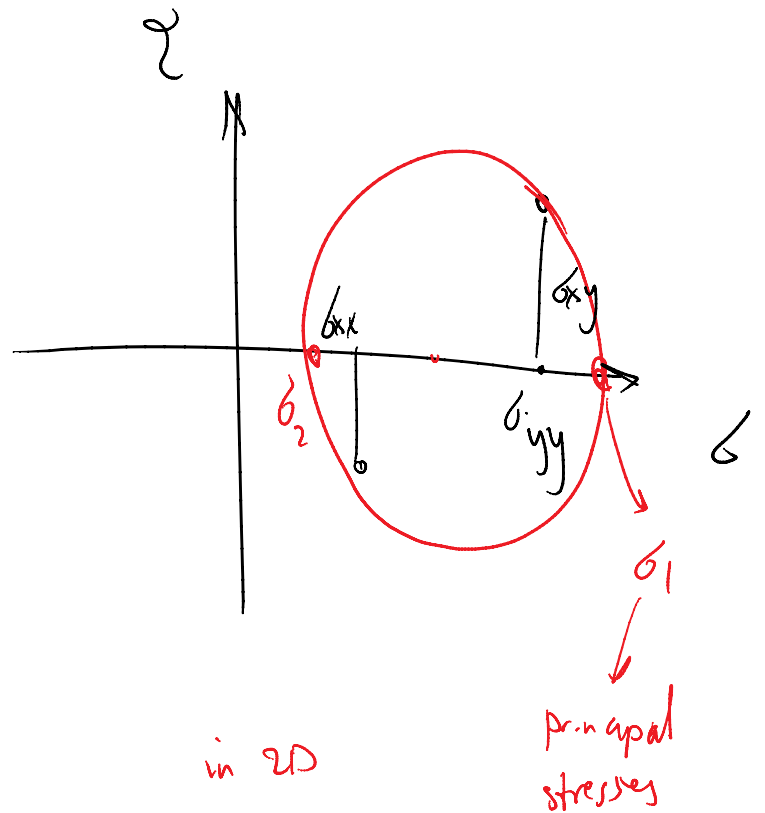
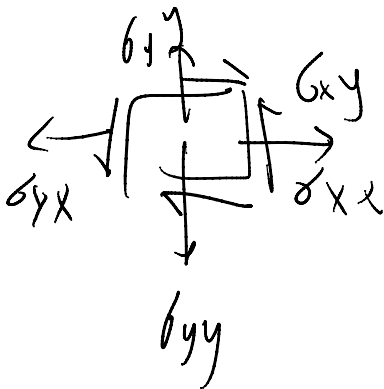
$$b_e = \sqrt{\frac{(b_1 - b_2)^2 + (b_2 - b_3)^2 + (b_3 - b_1)^2}{2}}$$

$$b_1, b_2, b_3 = \text{principal stresses} \quad \left\{ \begin{array}{l} \sigma_{xx} = \frac{K_I}{\sqrt{2\pi r}} f_{xx}(\theta) \\ \sigma_{yy} = \quad \quad \quad f_{yy}(\theta) \\ \sigma_{xy} = \quad \quad \quad f_{xy}(\theta) \end{array} \right.$$

$$\sigma_{xx} = \frac{K_I}{\sqrt{2\pi r}} \cos\left(\frac{\theta}{2}\right) \left[1 - \sin\left(\frac{\theta}{2}\right) \sin\left(\frac{3\theta}{2}\right) \right]$$

$$\sigma_{yy} = \frac{K_I}{\sqrt{2\pi r}} \cos\left(\frac{\theta}{2}\right) \left[1 + \sin\left(\frac{\theta}{2}\right) \sin\left(\frac{3\theta}{2}\right) \right]$$

$$\tau_{xy} = \frac{K_I}{\sqrt{2\pi r}} \cos\left(\frac{\theta}{2}\right) \sin\left(\frac{\theta}{2}\right)$$



$$\sigma_1, \sigma_2 = \frac{\sigma_{xx} + \sigma_{yy}}{2} \pm \left[\left(\frac{\sigma_{xx} - \sigma_{yy}}{2} \right)^2 + \tau_{xy}^2 \right]^{1/2}$$

$$b_3 = \begin{cases} 0 & \text{plane stress} \\ \nu(b_1 + b_2) & \text{plane strain} \end{cases}$$

$$\left(\epsilon_3 = \frac{1}{E} (b_3 - \nu(b_1 + b_2)) = 0 \right)$$

$$\sigma_1 = \frac{K_I}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \left(1 + \sin \frac{\theta}{2} \right)$$

$$\sigma_2 = \frac{K_I}{\sqrt{2\pi r}} \cos \frac{\theta}{2} \left(1 - \sin \frac{\theta}{2} \right)$$

$$\sigma_3 = \begin{cases} 0 & \text{plane stress} \\ \frac{2\nu K_I}{\sqrt{2\pi r}} \cos \frac{\theta}{2} & \text{plane strain} \end{cases}$$

principal stresses
as functions of r, θ

$\sigma_x, \sigma_y, \tau_{xy} (r, \theta)$ known

Mohr's circle

$$\& \quad b_3 = \begin{cases} 0 & \text{p. stress} \\ \nu(b_1 + b_2) & \text{p. strain} \end{cases} \implies$$

$$\sigma_e = \sqrt{\frac{(\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2}{2}}$$

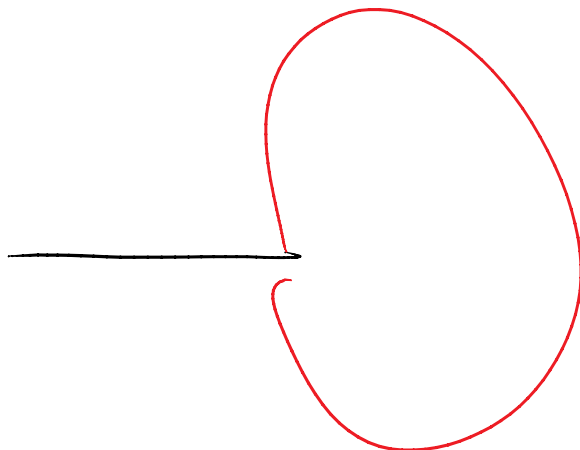
$\sigma_e(r, \theta)$ is known

□
 σ_e is known



$$\sigma_e \geq \sigma_y$$

label the point as yielded



as $r \rightarrow 0$

$\sigma_e \rightarrow \infty$

plastic zone

$$r_y(\theta) = \frac{1}{4\pi} \left(\frac{K_I}{\sigma_{ys}} \right)^2 \left[1 + \cos \theta + \frac{3}{2} \sin^2 \theta \right]$$

plane stress

$$r_y(\theta) = \frac{1}{4\pi} \left(\frac{K_I}{\sigma_{ys}} \right)^2 \left[(1 - 2\mu)^2 (1 + \cos \theta) + \frac{3}{2} \sin^2 \theta \right] \text{ plane str.}$$

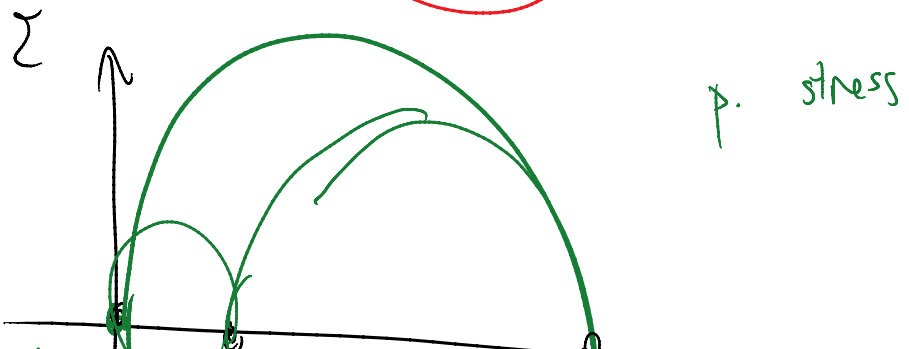
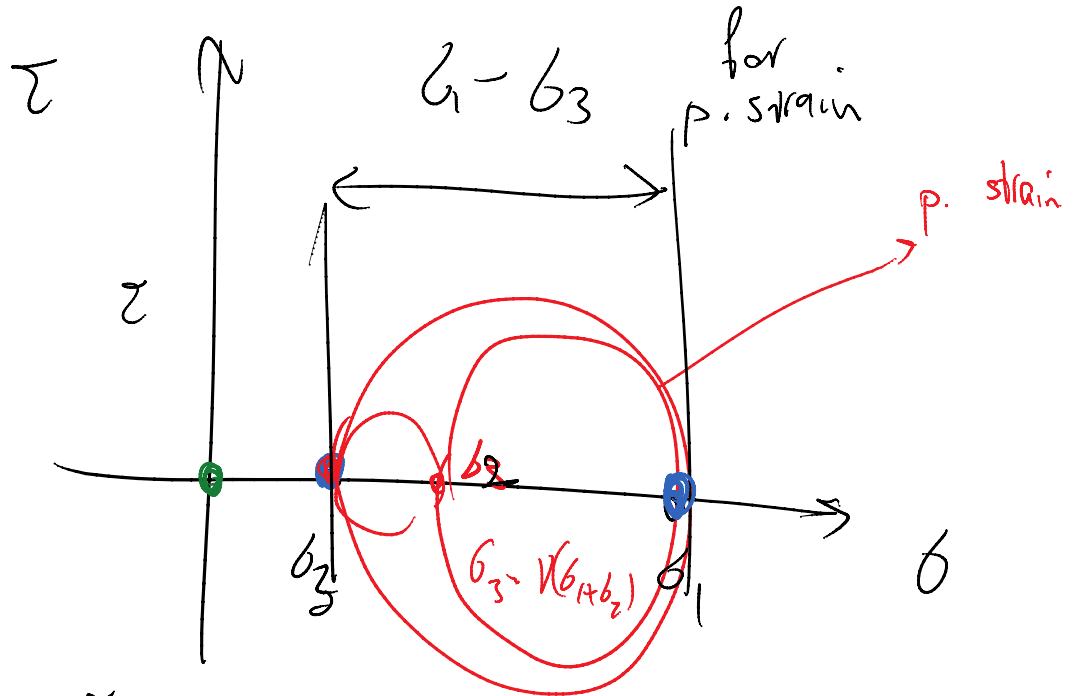
plastic zone
radius as a
function of r

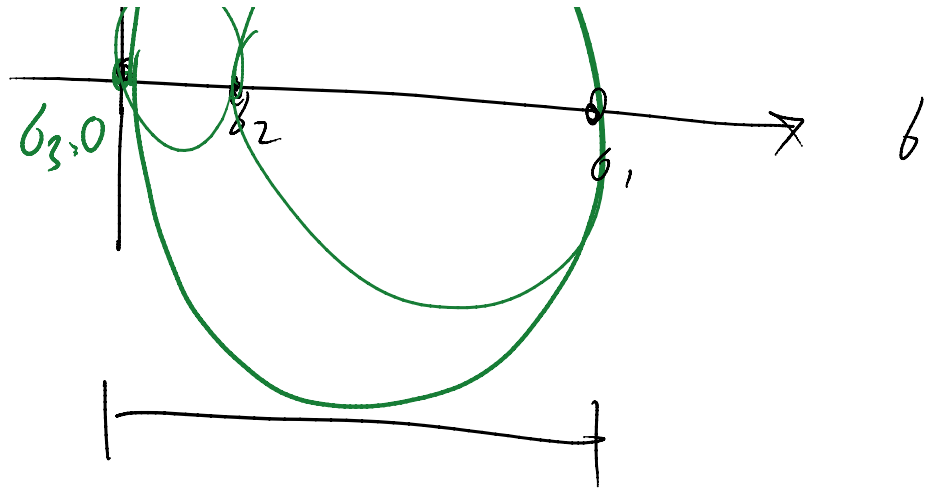
(obtained from

$$r_y(\theta)$$

$$\leftarrow \sigma_e(r, \theta) = \sigma_y$$

plane stress gives **LARGER**
plastic zone size





$\sigma_1 - \sigma_3 > \sigma_1$ p. stress
 $> (\sigma_1 - \sigma_3)$ for p. strain
 material yields easier

for plane stress \implies
 larger plastic zone

Shapes:

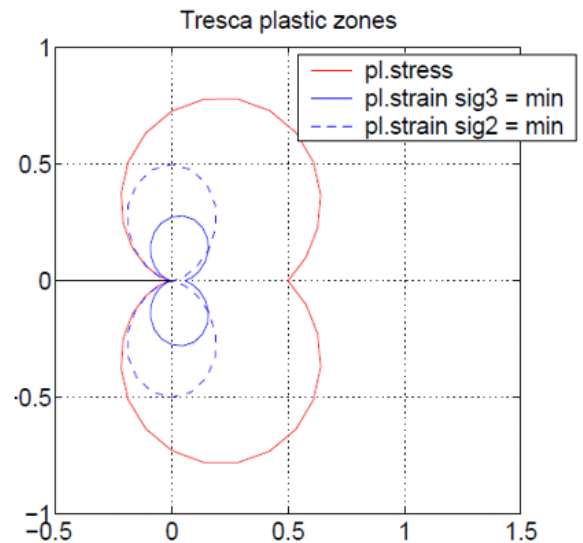
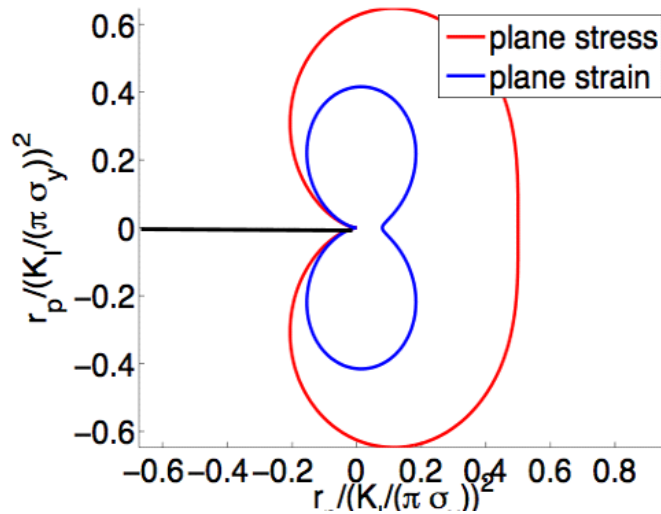
Plastic zone shape

von-Mises criterion

Tresca criterion

$$r_y(\theta) = \frac{1}{4\pi} \left(\frac{K_I}{\sigma_{ys}} \right)^2 \left[1 + \cos \theta + \frac{3}{2} \sin^2 \theta \right]$$

plane stress



This is a crude approximation (better than 1D versions) but still the stress solution we have does not satisfy balance of linear momentum!

How do we get the correct solution?

We need to solve the problem numerically because it's a difficult problem

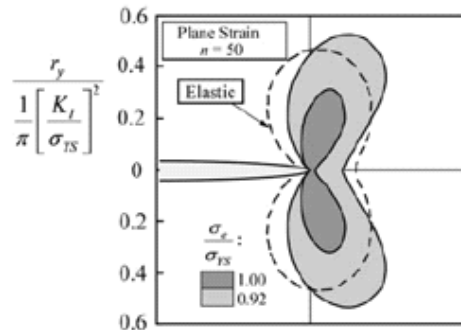
Stress redistributed for 2D

Dodds, 1991, FEM solutions

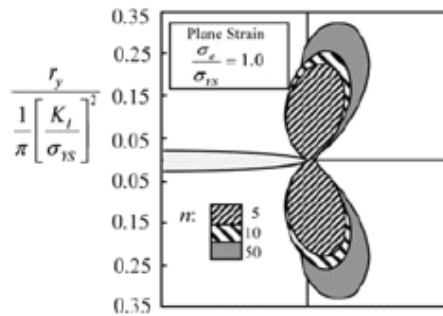
Ramberg-Osgood material model

$$\frac{\epsilon}{\epsilon_o} = \frac{\sigma}{\sigma_o} + \alpha \left(\frac{\sigma}{\sigma_o} \right)^n$$

- Low n : High strain-hardening.
- $n \rightarrow \infty$: Similar to elastic perfectly plastic.



Effect of definition of yield
(some level of ambiguity)



Effect of strain-hardening:
Higher hardening (lower n) =>
smaller zone